

# CHARACTERISTICS

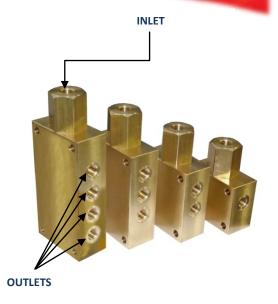
- SINGLE AIR/OIL INLET
- DOES NOT REQUIRE SEPARATE AIR AND OIL INLETS
- 2 -4-6-8 OUTLETS
- DROPSA OPTIMIZED AIR-FLOW ORIFICE SYSTEM TO BEST BALANCE OUTPUT
- USE ANTIOXIDANTS OILS

# **AIR/OIL SPLITTER BLOCK**

This Air/Oil lubrication splitter is a proportional divider that approximately divides an air/oil mixture stream into equal proportion according to the number of outlets.

An Air/Oil mixture is fed into the inlet and the splitter divides the mixture into two, four, six or eight outlets.

Dropsa has optimized the division of the air/oil stream by use of extensive CFD and practical experimentation data to optimize output deliver. This allows a more precise delivery of air/oil flow to the lubrication points than conventional splitter blocks.



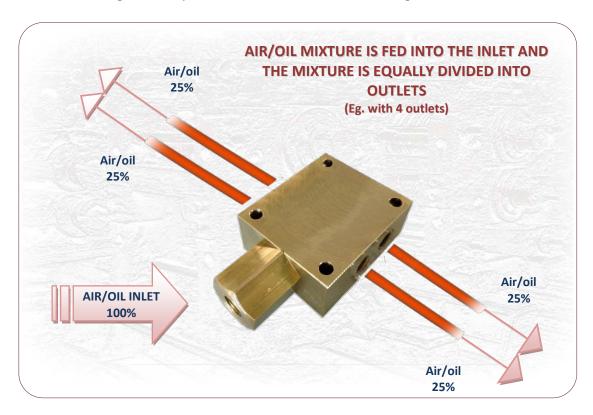
The Air/Oil Lubrication splitters are used generally for lubrication of bearings in rolling mills and levelling machines.

The main advantage of using air/oil splitter block technology is given by the requirement for only a single tubing containing the Air –Oil flow. There is no requirement for dual tubing (one for air one for oil) up to the lubricating device as is common on volumetric system.

Splitter Block technology is less accurate than volumetric technology but can achieve substantial saving on initial system costs due to the reduction in tubing.

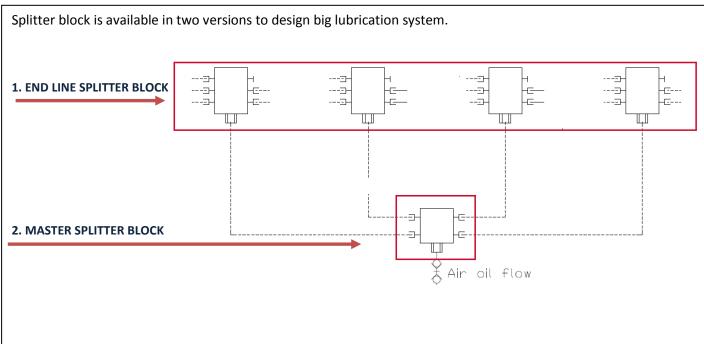
# **A**PPLICATIONS

- HEAVY INDUSTRY
   AIR/OIL CASTINGS
- ROLLING MILLS
- AIR/OIL SYSTEMS

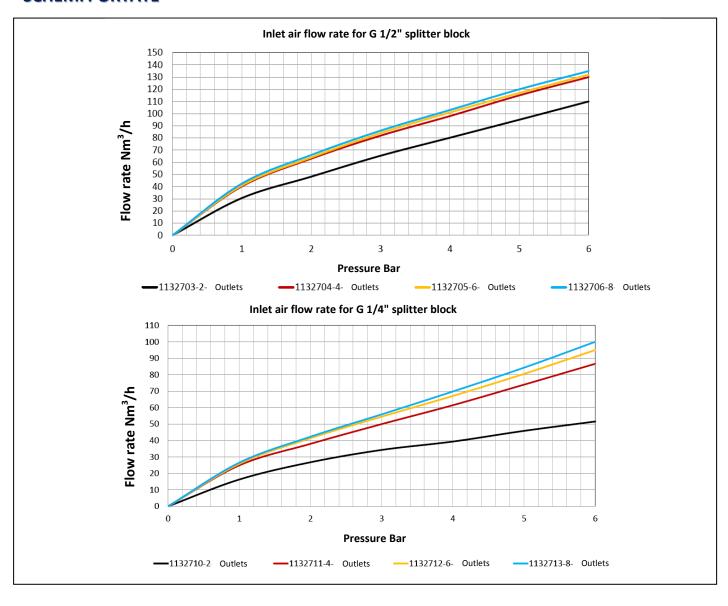


TECHNICAL FEATURES				
Material Brass				
Working temperature	-5 °C ÷ +70 °C			
Air working pressure	2÷6 bar			
Lubricants	Oil: 32÷460cSt- ISO 6743-6 L-CKC Type			





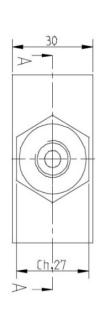
### **SCHEMI PORTATE**

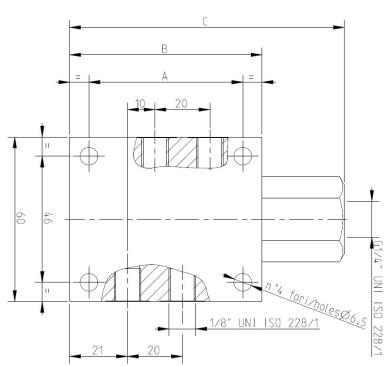




# **DIMENSIONS (NOT TO SCALE)**

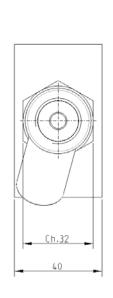
## **END LINE SPLITTER BLOCK**

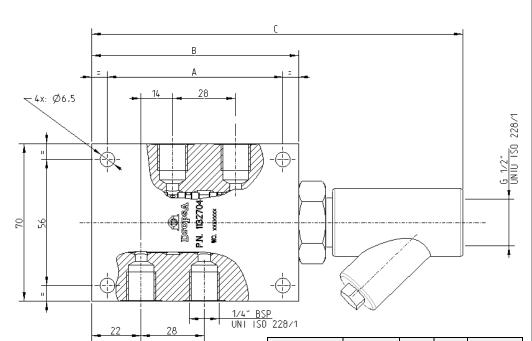




CODE	<b>OUTLETS</b>	Α	В	С
1132710	2	36	58	80
1132711	4	56	70	100
1132712	6	76	90	120
1132713	8	96	110	140

### **MASTER SPLITTER BLOCK**





CODE	OUTLETS	Α	В	С
1132703	2	50	64	137
1132704	4	78	92	165
1132705	6	106	120	193
1132706	8	134	148	221



### **ORDERING INFORMATION**

END LINE SPLITTER BLOCK	INLET	OUTLET	PART No.		Q.TY
		2 - 1/8	1132710	$\circ$	
	G 1/4" UNI ISO 228/1	4- 1/8	1132711	$\circ$	
MASTER SPLITTER BLOCK	G 1/4 UNI ISO 228/1	6- 1/8	1132712	0	
		8- 1/8	1132713	$\circ$	
	G 1/2" UNI ISO 228/1	2 - 1/4	1132703	$\circ$	
		4 - 1/4	1132704	$\circ$	
		6 - 1/4	1132705	$\circ$	
		8 - 1/4	1132706	$\circ$	

#### **ACCESSORIES**

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TUBE		Copper tube ø 6x1	5501203	$\circ$
		Copper tube ø 8x1	5501204	0
 		Copper tube ø 10x1	5501205	0
		Steel tube ø 6x1	5119812	0
i I		Steel tube ø 8x1	5119813	0
		Steel tube ø 10x1	5119808	0
		Stainless steel tube ø 6x1,5	5244110	0
		Stainless steel tube ø 8x1	5244111	0
		Stainless steel tube ø 10x1	5244112	0
INLET FITTINGS 1/4 BSP	FOR COPPER PIPE	Inlet straight conn. ø 8	0092115	
_,, 		Inlet straight conn. ø 6	0092080	0
		Inlet straight conn. ø 10	0092139	0
 	FOR STEEL PIPE	Inlet straight conn. ø 8	0091960	0
		Inlet straight conn. ø 6	0091953	0
		Inlet straight conn. ø 10	0091969	0
	FOR STAINELESS STEEL PIPE	Inlet straight conn. ø 8	0519304	0
		Inlet straight conn. ø 6	0519313	0
		Inlet straight conn. ø 10	0519305	o
OUTPUT FITTINGS 1/8 BSP	FOR COPPER PIPE	Inlet straight conn. ø 6	0092088	0
	FOR STEEL PIPE	Inlet straight conn. ø 6	0091951	0
l I	FOR STAINELESS STEEL PIPE	Inlet straight conn. ø 6	0519303	
	Plug 1/8	Steel	0091144	<u> </u>
		Stainless steel	0519160	0
	Plug 1/4	Steel	0926001	O
l I		Stainless steel	0519161	o
1				

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